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014602

648.4709
Job Sheet 206629



Part No: 648.4709

Job Qty: 2 pcs

Part Name: SWA10A Overhaul Provisions



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 2/4/20

Job Tracking No:

Due Date: 3/26/20

Created By: Jennifer Renwick

Type: SOLD

Description: Order 22347

Note: DWG OM_OOPM-SWA10A Rev 3 (648.4709) IPP Rev A 18.01.25 New issue DP Verify DD

Ship Via:

S257735

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Small Fab - 1	2 pcs	3/26/20	3/26/20	0.00	0.50	Small Fab - 1		
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5	DAS	
							Small Fab - 6	74	
							Small Fab - 7	9-89	FEB 21 2020
							Small Fab - 8		
							Small Fab - 9		
							Small Fab - Various 1		
120	QC 4	2 pcs	3/26/20	3/26/20	0.00	0.00	QC 4 - 28		
							QC 4 - 58		
							QC 4 - 69		
							QC 4 - 9		
							QC 4 - 46	DAS	
							QC 4 - 68	28	
							QC 4 - 72	9-89	
							QC 4 - 74		
							QC 4 - 75		
							QC 4 - 78		
							QC 4 - 84		
							QC 4 - 80		
							QC 4 - 85		
							Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B	DAS	
							Packaging 3 - 5 - B4B	28	
							Packaging 3 - 6 - B4B	9-89	
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		



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Container No: S257735



Part: 648.4709

Job No: 206629

Serial No/Batch: S257735

Revision: 3

Inspector:

Exp Date:

Instructions:

Date: 02/24/20

					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	DAS 21
					Packaging 3 - 37 - B4B	
131	DC - 1 - B4B	2 pcs	3/26/20	0.00 0.00	DC - 1 - B4B	
					DC - 2 - B4B	
140	QC 21 - FG	2 pcs	3/26/20	0.00 0.00	QC 21 - FG - 21	
					QC 21 - FG - 70	
					QC 21 - SA - 53	
Part Op 110 - (Small Fab) Pick bag and tag. Descriptions: 120 - QC4- 100% Inspect kits for completeness 130 - (Identify as per dwg & Stock Location: _____) 131 - Document Control) Supply owner's & overhaul procedures manual 140 - (QC21- Final Inspection - Work Order Release)						

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
188-FPSS-1032-1/2 Set Screw		2 Ea (1 ea)	110-Small Fab - 1	2253108
188-FPSS-1032-3/8 Set Screw		2 Ea (1 ea)	110-Small Fab - 1	3057609
188-FPSS-1032-5/8 Set Screw		2 Ea (1 ea)	110-Small Fab - 1	3037083
188-FSCS-1032-5/8 Flat socket cap Screw		8 Ea (4 ea)	110-Small Fab - 1	5255284
600.1319 Up Decal		2 pcs (1 ea)	110-Small Fab - 1	5173607
EL314-SJTOW Long Line Electrical Wire, 14/3 Gauge replace w/ 01004-08-047		12 ft (6 ea)	110-Small Fab - 1	5196433
SWA10A-1100 Upper DU Bearing		2 pcs (1 ea)	110-Small Fab - 1	5228032
SWA10A-1200 Lower DU Bearing		2 Ea (1 ea)	110-Small Fab - 1	5053845
SWA10A-1300 Roller Thrust Bearing		2 Ea (1 ea)	110-Small Fab - 1	5254311X1 524 3412X1
SWA10A-1400 Circlip		2 Ea (1 ea)	110-Small Fab - 1	5220352
SWA10A-400 Thrust Washer		2 pcs (1 ea)	110-Small Fab - 1	5178029 512 514
SWA6A-1900 1/4" Female Spade Connector		24 Ea (12 ea)	110-Small Fab - 1	5235562X1 52 59882X23
SWA6A-2000 1/8" Female Spade Connector		8 Ea (4 ea)	110-Small Fab - 1	5097727

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Small Fab - 1	188-FPSS-1032-1/2	2	70	0
	188-FPSS-1032-3/8	2	74	0
	188-FPSS-1032-5/8	2	149	0
	188-FSCS-1032-5/8	8	167	0
	600.1319	2	207	0
	EL314-SJTOW	12	0	0
	SWA10A-1100	2	51	0
	SWA10A-1200	2	15	0
	SWA10A-1300	2	12	0
	SWA10A-1400	2	15	0
	SWA10A-400	2	44	0
	SWA6A-1900	24	126	0
	SWA6A-2000	8	497	0
Part Specifications				
Specifications could not be found.				

Plex 2/4/20 11:25 AM Dart.Renwick.Jennifer